

**Course Name** : **Additive Manufacturing**

**Course Duration** : 40 Hrs.

### Course overview

#### ○ Intended audience

- This course is suited for designers, engineers, manufacturing engineers, CAD/CAM managers, and system managers who need to manage and use additive manufacturing technology.

#### ○ Prerequisites

- Education: Diploma completed or Degree 2<sup>nd</sup> year completed in any one of following Streams:
  - Aeronautical, Automobile, Civil, Industrial, Marine, Mechanical, Mechatronics, Metallurgy, Production and Manufacturing Engineering.
- Software: **None**

#### ○ Course objectives

- After successfully completing this course, you should be able to:
  - Create and edit parametric solid models
  - Generate STL files from solid models
  - Prepare Build-setup for 3D printing
  - Fabricate 3D components
  - Perform post-processing

#### ○ Course Contents

1. NX User interface
2. Create Parametric solid models
3. Generate STL files from solid models
4. Introduction to Additive Manufacturing (AM)
5. AM Workflow Steps
6. Design for Additive Manufacturing (DfAM)
  - Design considerations and guidelines
  - Part orientation, Support material creation, Slicing
7. 3D Sprint Demonstration
  - Exploring PREPARE module tools
  - Exploring PRINT module tools
  - Exploring QUEUE module tools
8. AM Technologies
9. Material Properties
10. Demonstration on ProJet MJP 2500 PLUS Printer
11. Post Processing
  - EASY CLEAN BULK wax remover
  - EASY CLEAN FINE wax remover
  - Hot soup solution for final post processing
12. Maintenance of ProJet MJP 2500 PLUS Printer
  - Waste bag
  - Particulate filters
13. Summary